

# Installation Guide

X900166 3µm Secondary Diesel Fuel Filter Kit  
Suitable for flow rates up to 340lph



Micron Rating: 3µm @ 99% efficient  
Operating Temperature: -40°C to 121°C  
Operating Pressure: 100 psi / 690 kPa / 6.9 bar

### Kit contents:

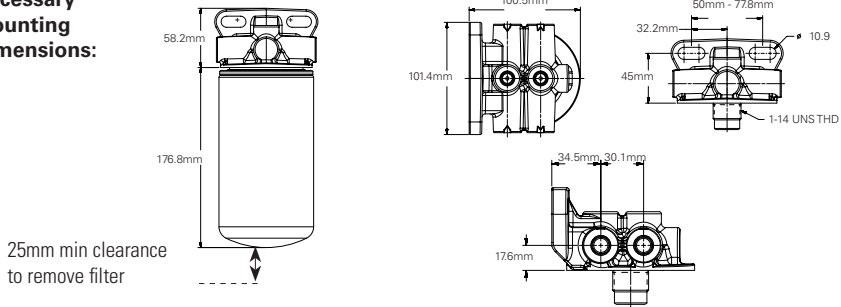
- 1x P576714 M14 x 1.5 NPT Ports
- 2x P551313 spin-on filter (one spare)
- 2x P506150 Straight Fitting

## Installation

Identify a suitable location to mount the filter assembly that:

- Allows access to replace the filter
- Is located away from heat sources

### Necessary Mounting Dimensions:



- The filter head should be securely fixed vertically to a bulkhead or mounting bracket using suitable screws or bolts.
- There is an inlet and outlet port on each side of the head assembly. Note, the flow direction is indicated on the head casting with an arrow. Install the threaded fuel line fittings into the head, as best suits your installation. Use the two blank plugs provided to block the unused inlet and outlet ports. Tighten all fittings firmly with a suitable tool. Do not over tighten! These fittings use an O-Ring seal, no additional sealant is required.
- Run the fuel supply line (from the fuel tank) and connect onto the fuel line fitting in the inlet port of the filter head. Secure with a suitable hose clamp.
- Run the fuel feed line (to the engine) and connect onto the fuel line fitting in the outlet port of the filter head. Secure with a suitable hose clamp.
- Check there are no tight bends or kinks in the fuel lines, and route them away from heat sources and sharp surfaces. Secure fuel lines to prevent excessive movement.

## Installation Guide



### 1. Lubricate the threads.

Lubricate threads of filter head with clean oil or fuel

**Failure to do this could result in thread galling.**



### 2. Apply thin film of clean motor oil or fuel to gasket.

Lubricate seal(s) with clean oil.

Do not use grease or rubber grease.



### 3. Align threads. Spin filter until gasket contacts.

Spin the new filter on until

the top of the gasket first contacts the sealing surface.



### 4. Hand tighten the filter.

Tighten per the guidance of the icons which appear on the filter element. Do not over-tighten.

Ensure the drain valve is firm hand tight.



### 5. Prime fuel system

As per the manufactures recommendation



### 6. Start engine and check for leaks

Starting may take longer than normal for the first start.



### 7. Stop engine

Stop engine and recheck for leaks

## Servicing Guide



1

Disconnect WIF sensor if present and reconnect after servicing



5

Apply thin film of clean motor oil to gasket



9

Prime fuel system per manufacturer



2

Unscrew and remove old filter and gasket



6

Align threads; spin filter on until gasket contact



10

Start engine and check for leaks



3

Wipe filter head with clean cloth



7

Follow icons on filter to tighten



11

Drain water daily



4

Fill with fuel on the dirty side per engine manufacturer recommendations



8

Replace water collection bowl gasket if applicable

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