

2024-on Toyota LandCruiser 70 Series 4.5L TD V8 1VD-FTV

OS-55-DON-B



VIDEO WITH KITS INSTALLED



Install Guide for Western Filters Pre-Filter Bracket Kit.

**** Ensure ENGINE is OFF and is COOL to touch ! ****

1: Identify Install Area. Driver's side, below Power Steering Reservoir (PSR).

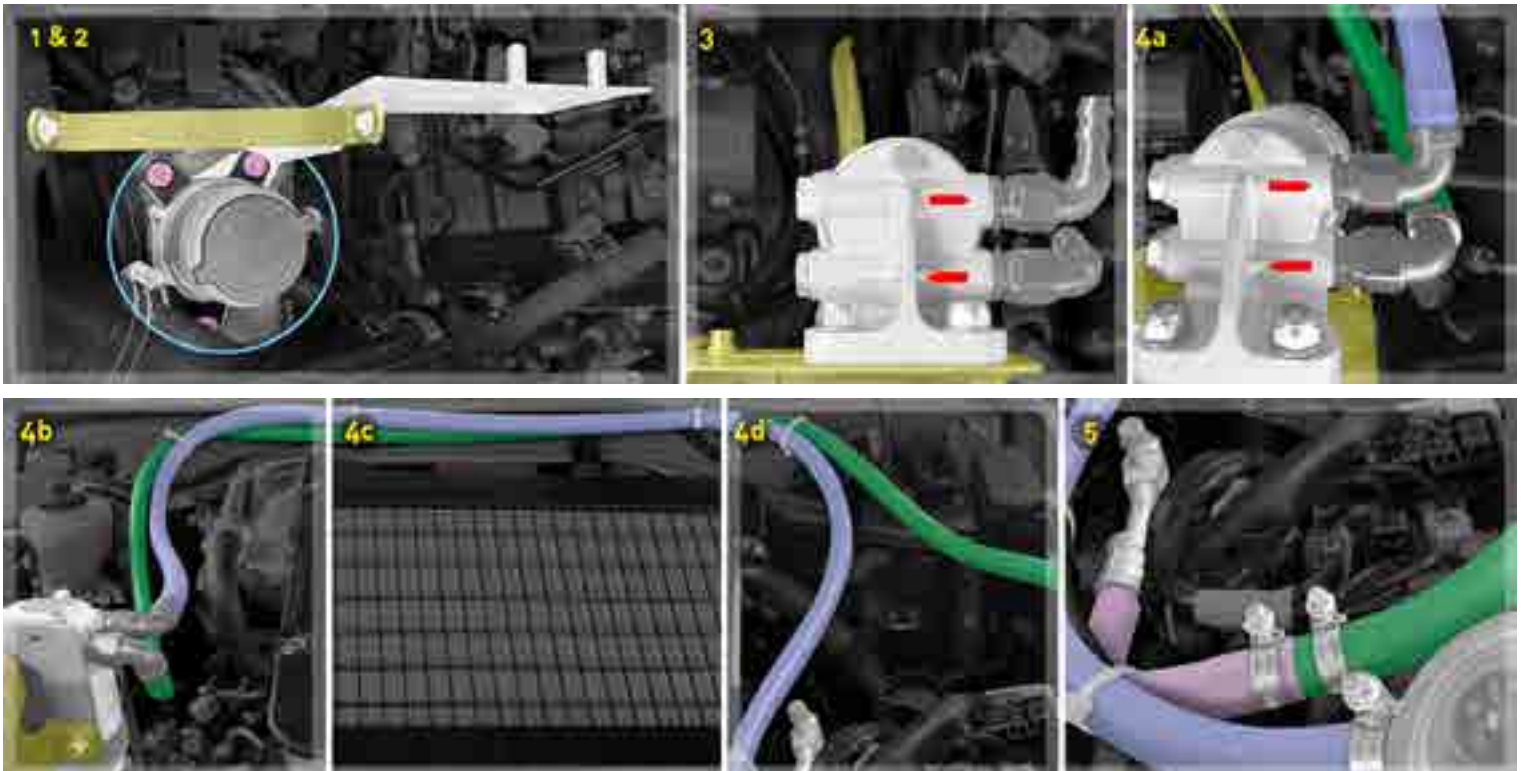
2: To Fit Bracket. Remove the PSR Bolts. Slide Provent Bracket under the PSR base. Return the PSR Bolts and tighten. The Bracket is now inplace. Fit supplied Stabilising Strut with supplied bolts (displayed in gold).

3: Configure the Pre-Filter's Heady Assy with the flat plate against the bracket - facing the cabin. Remove the silver plug from the right side, apply thread paste and insert into the spare port on the left side. Take the supplied Black Adaptors (733-08-BLK), apply thread paste and insert on the right side of assy. Fit the supplied Black 90° Fittings (403-08-BLK) on to each. Mount the Pre-Filter unit on the Kit Bracket and secure.

4: Fit the Kit Hoses to the Pre-Filter Unit. Loosley secure the hose lengths with cable ties, around the back of the engine to the firewall (use the images below for positioning). Once in place, disconnect the Fuel Line (FL) from the Factory Filter (FF) unit. Add clamps to both the Pre-Filter's Inlet Hose (green here) and FL. Next use the supplied Straight Joiner (411-508-BLK) to connect the two hoses. Tighten clamps.

5: Connect the other Pre-Filter Outlet Hose (cyan), to the FF and tighten the clamp. Once happy with the hose positions, tighten the cable ties so that the hoses are secure and tidy.

6: Use a socket wrench 'Crack' (loosen) the Top Bleed Nut until fuel bubbles appear, re-tighten.



45-47 Forge St, Blacktown NSW 2148 | MON to FRI: 7:30am-5:00pm | SAT: 7:30am-12:00pm

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